

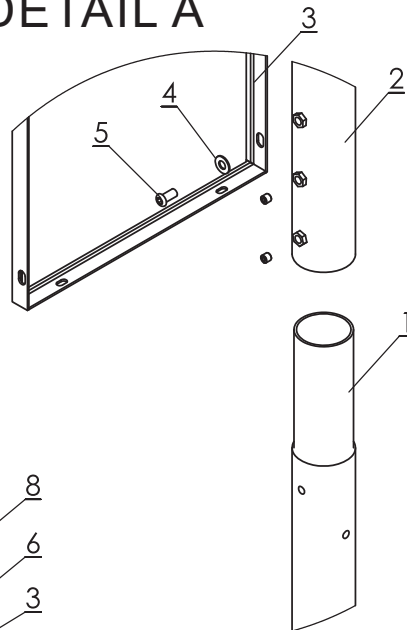
ASSEMBLY INSTRUCTIONS FOUL POLE-20FT



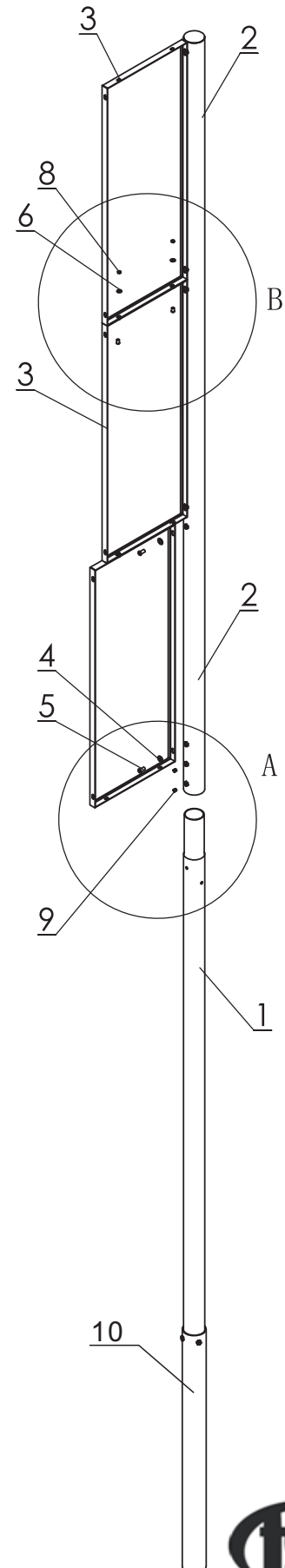
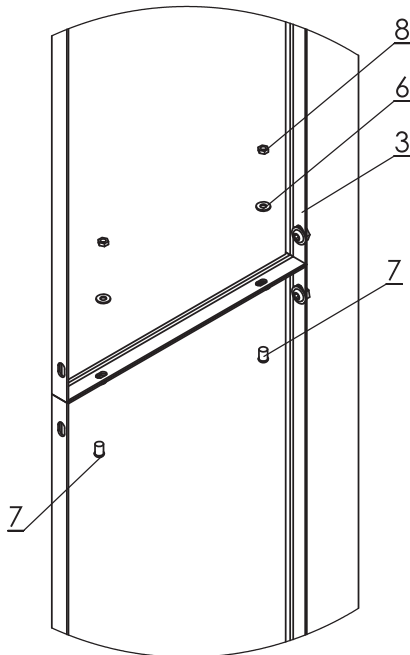
PART LIST FOR 1PAIR

ITEM#	ITEM DESCRIPTION	QTY
1	Lower pole with swage end	2EA
2	Upper pole	2EA
3	Wing Panel	6EA
4	Flat Washer M12	12EA
5	Allen bolt M12x25	12EA
6	Flat washer M8	16EA
7	Hex bolt M8x16	8EA
8	Lock nut M8	8EA
9	Set screw M12x10	4EA
10	Ground sleeve 48"	2EA
11	Allen wrench	1EA

DETAIL A



DETAIL B



WARNING

Before digging hole for anchor system, check for buried power, gas, water, and telecommunication lines! Failure to do so could result in serious or fatal injury! Contact your local utility company if unsure.

INSTALLATION OF GROUND SLEEVE: this step needs 3 days.

- a. Dig a hole of 24" diameter and 54" deep. Local conditions may vary. Consult your local contractor.
- b. Place a thickness of 6" small stones or crushed rocks at the bottom of hole. Plumb Ground Sleeve and Concrete in place. Be sure to pour concrete 3" below ground level. This will allow room to tighten the set screws. Leave concrete to dry for 72 hours.

INSTALLATION OF FOUL POLE

- A. Lay out all parts on the flat ground, match them to Part list and drawings.
 - B. Connect three panels (#3) each other using 2 hex bolts (#7), two Flat washers (#6) and two Lock nuts (#8) for each two panels. See Detail B.
 - C. Connect assembled panels (#3) to Upper Pole (#2) using two Allen bolts (#5) and two Flat washers (#4) for each. See Detail A.
 - D. Slide Lower Pole (#1) all the way to the bottom of Upper Pole, then secure it in place with 2 set screws (#9). See Detail A.
 - E. Set Foul pole into the buried Ground Sleeve (#10), tighten it with two set screws (#9).
- Note: before tightening the set screw, please make sure the wing panel (#3) is aligned with Outfield Fence.

